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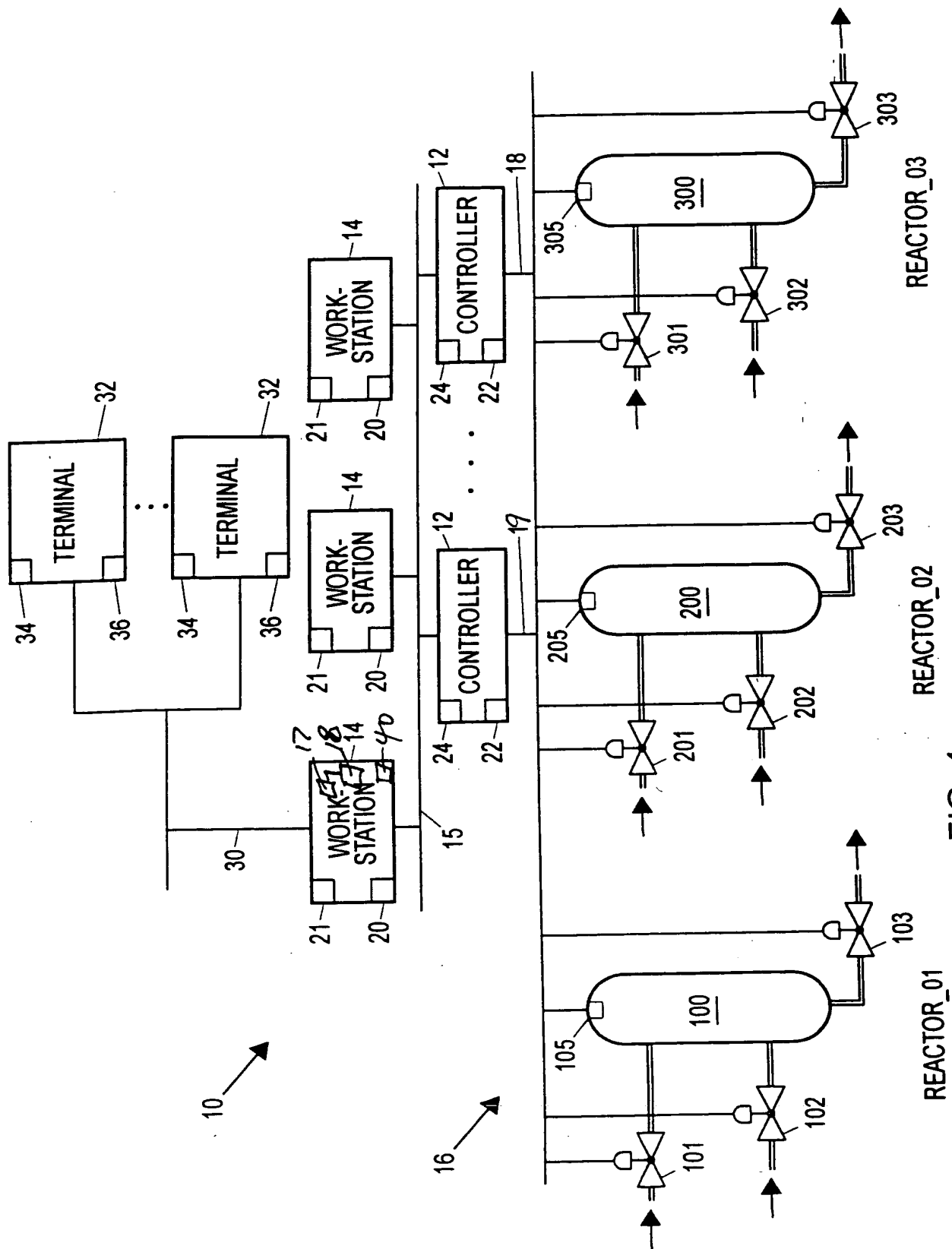


FIG. 1

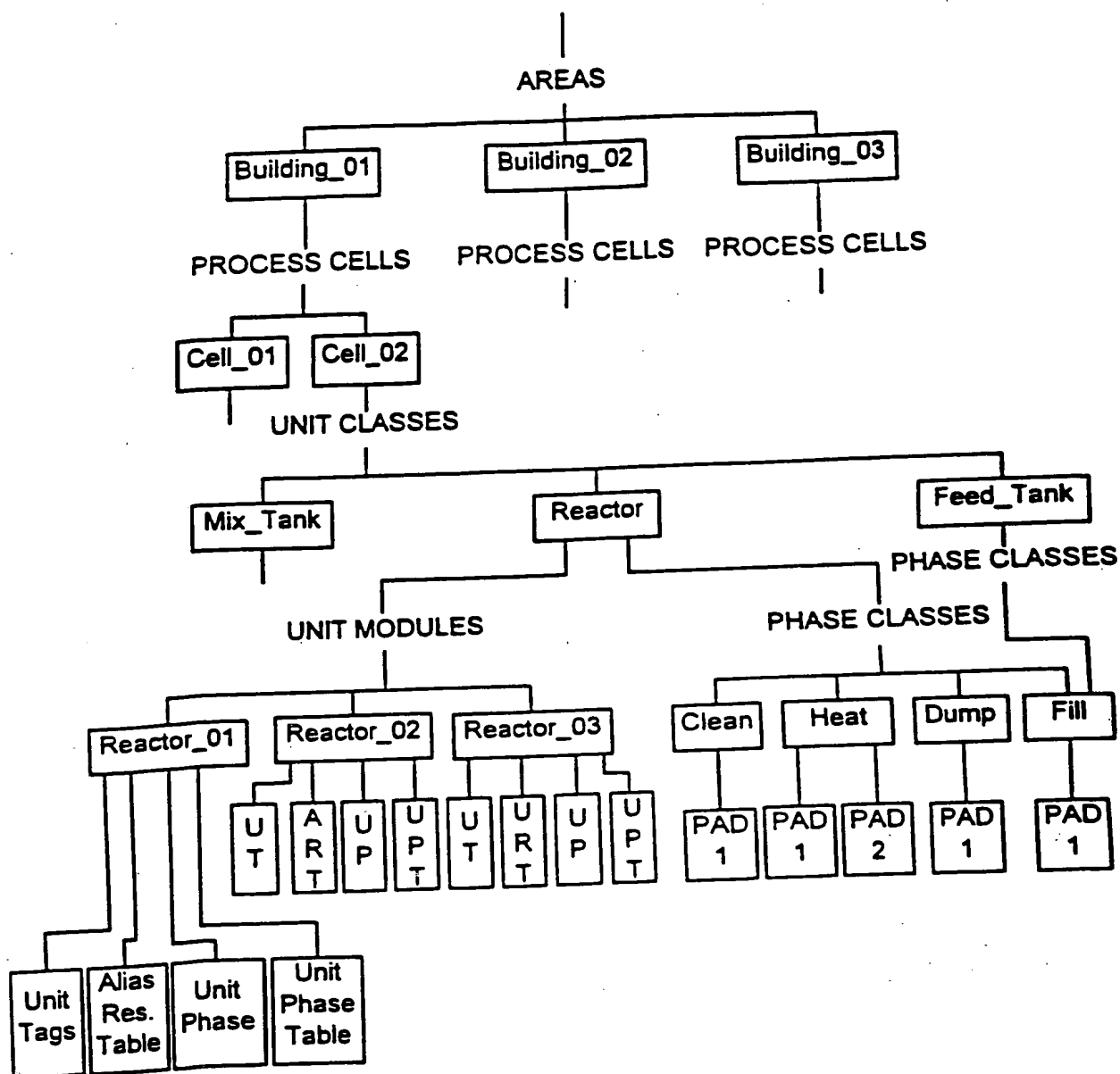


FIG. 2

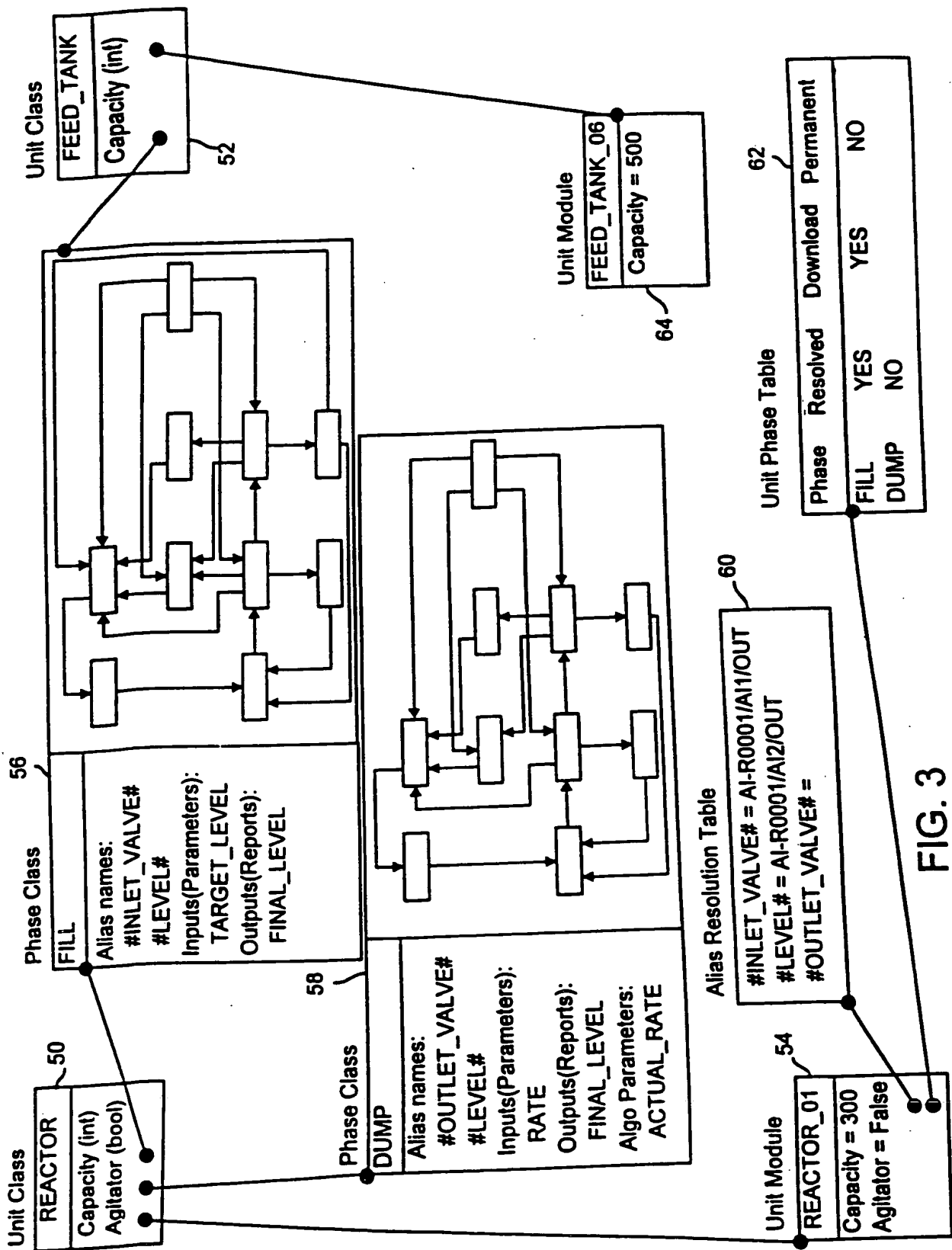
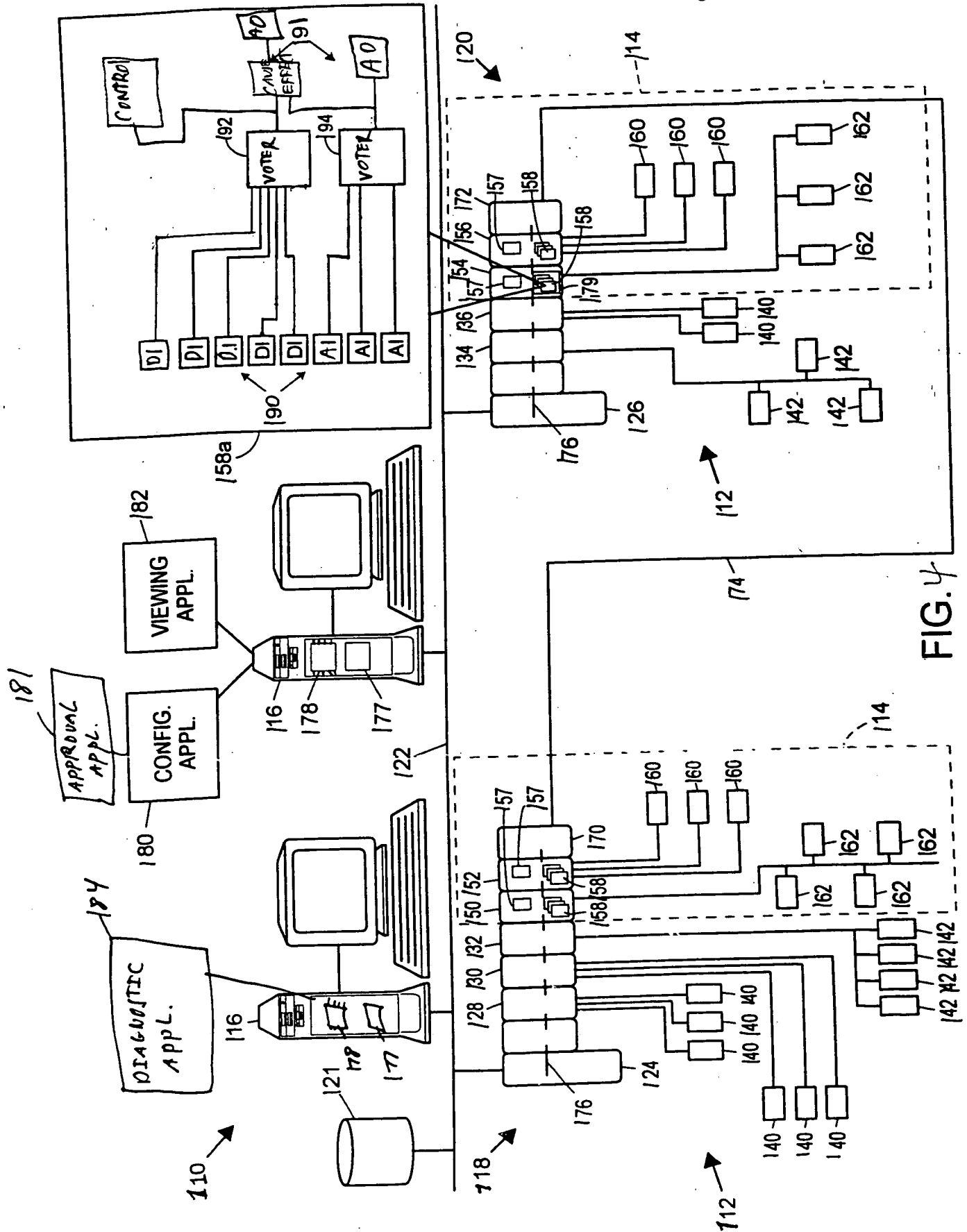


FIG. 3

Fig. 4



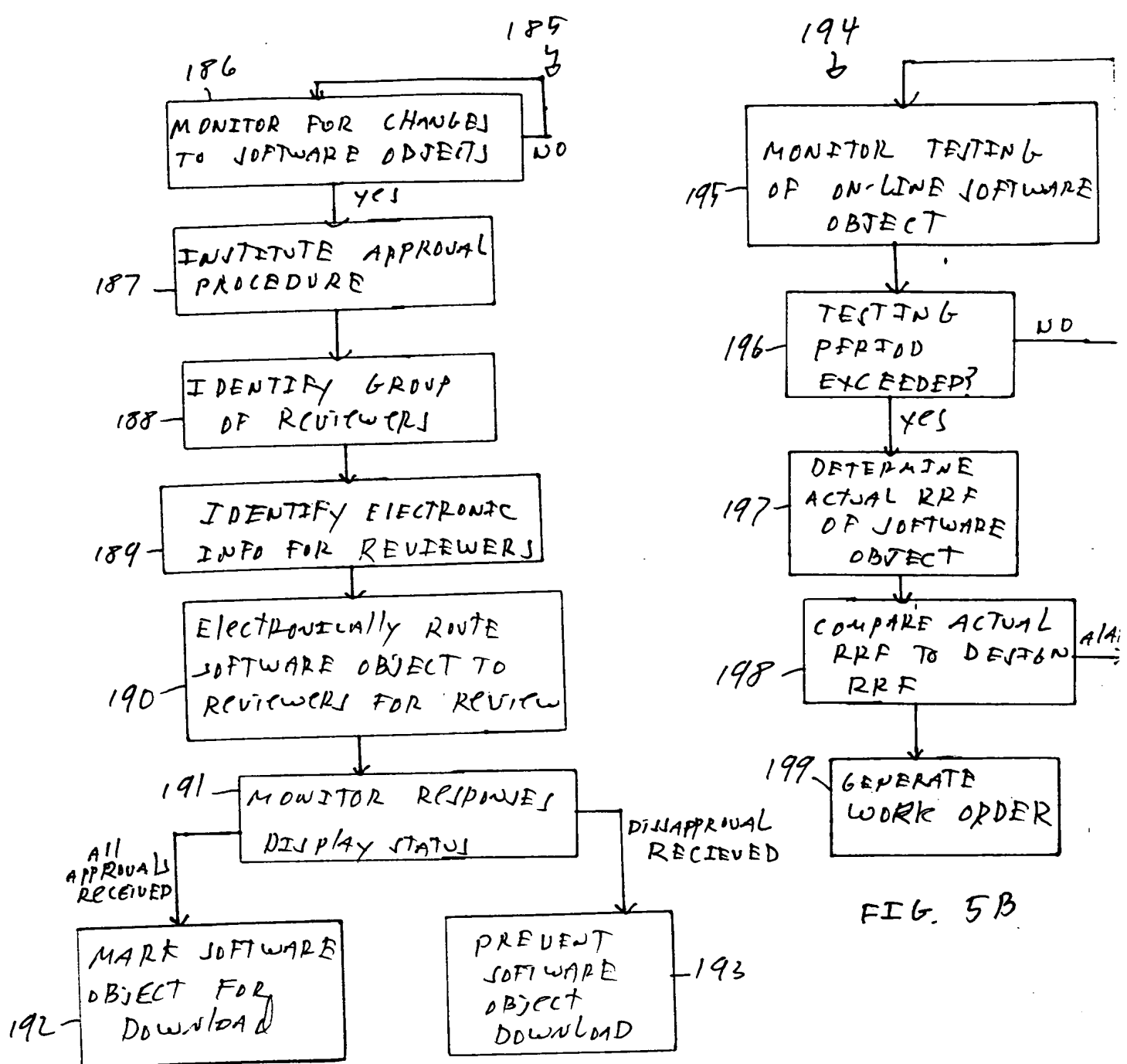


FIG. 5A

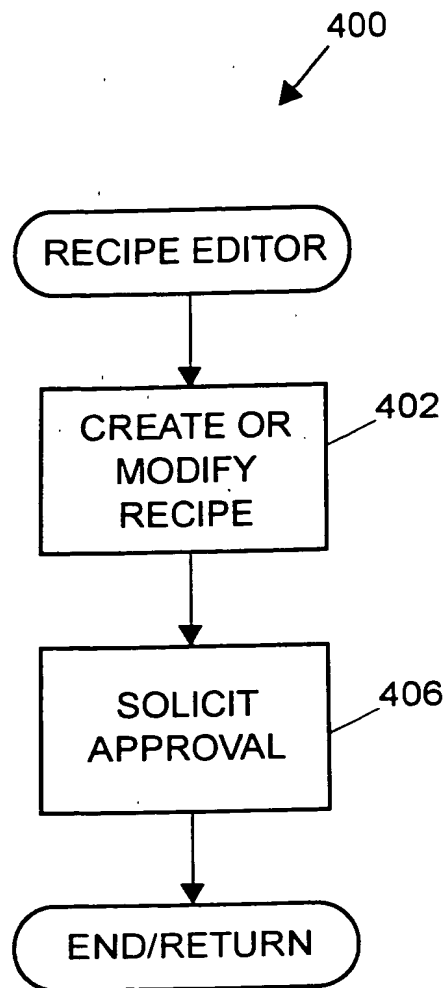


FIG. 6

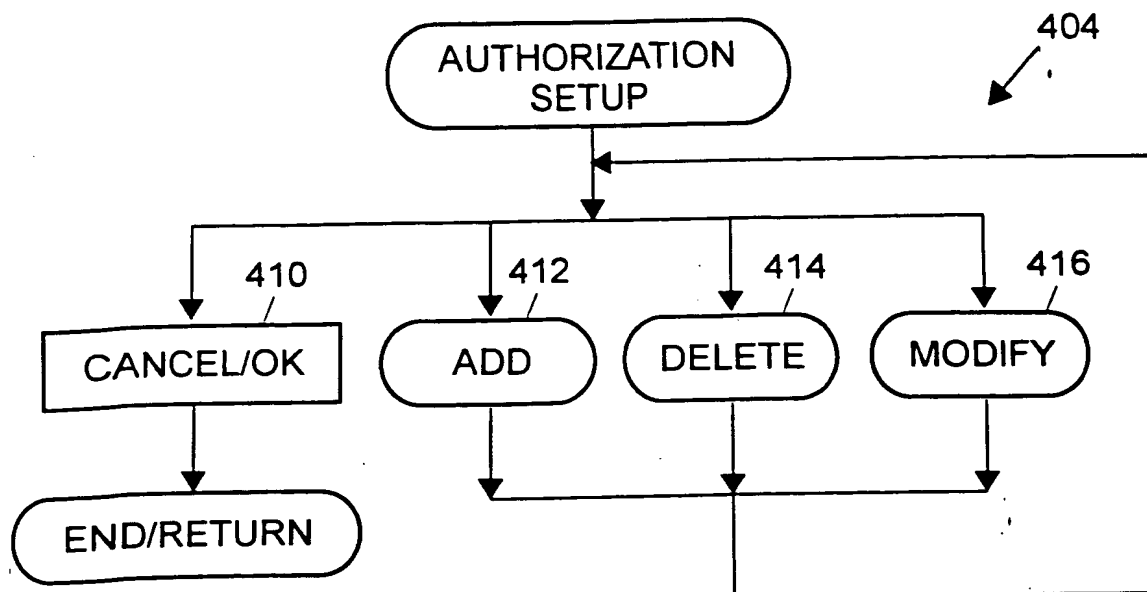


FIG. 7

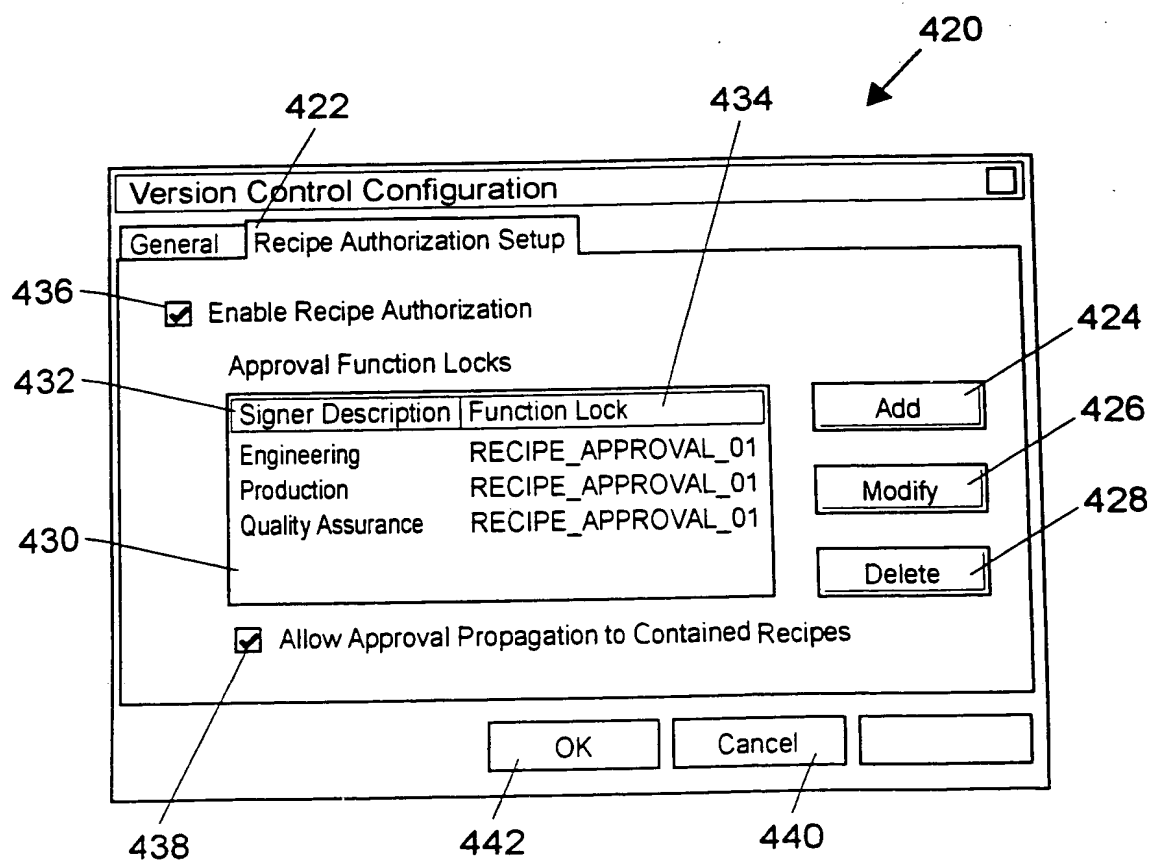


FIG. 8

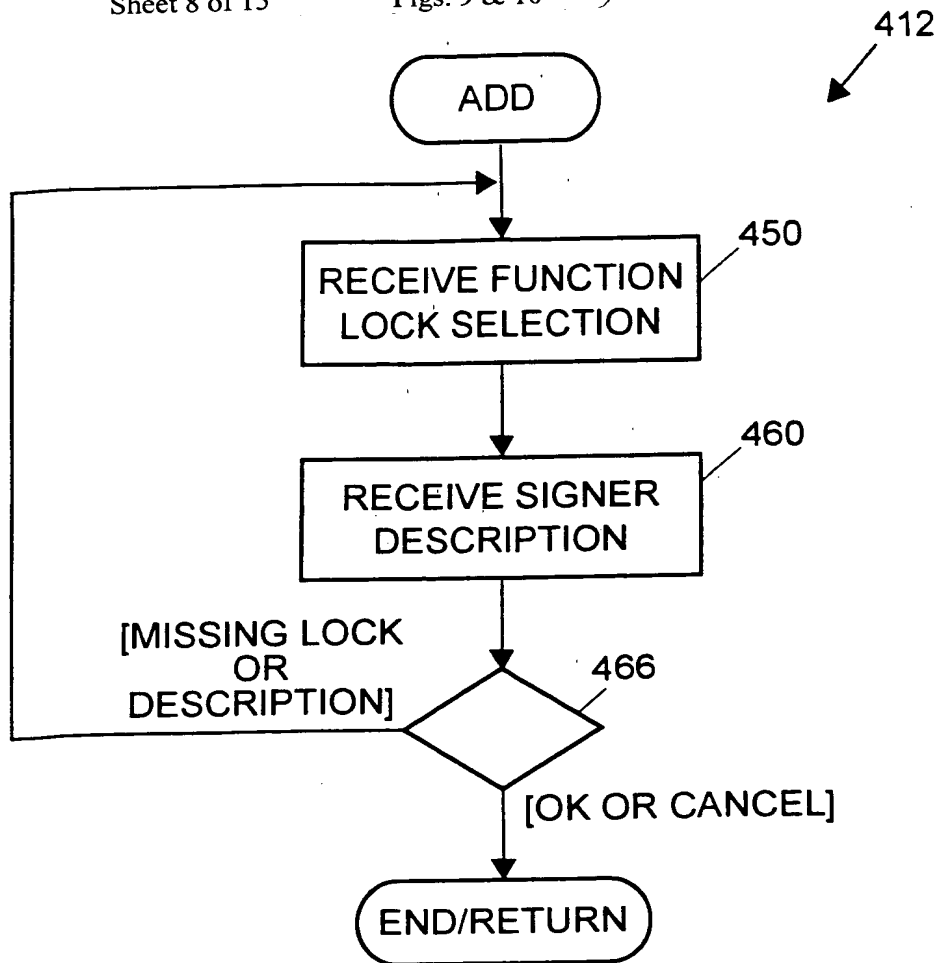


FIG. 9

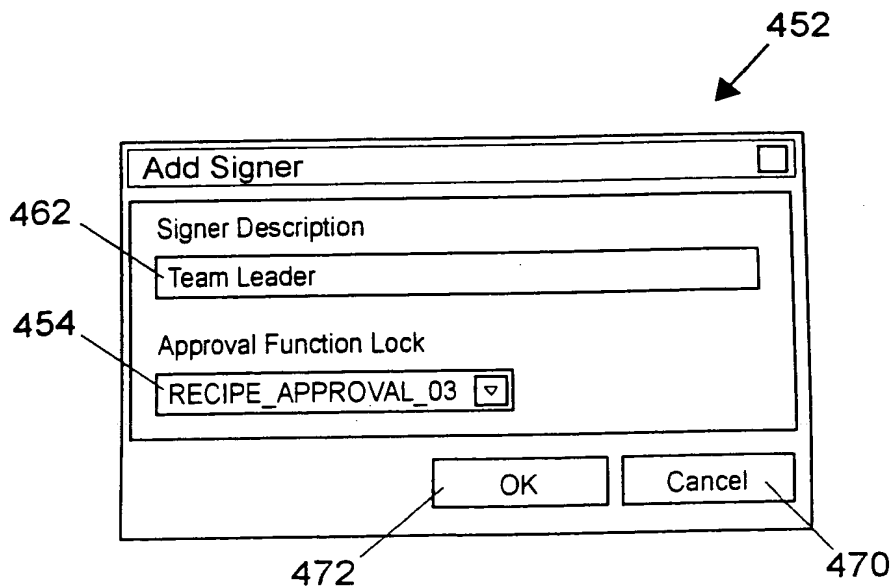


FIG. 10

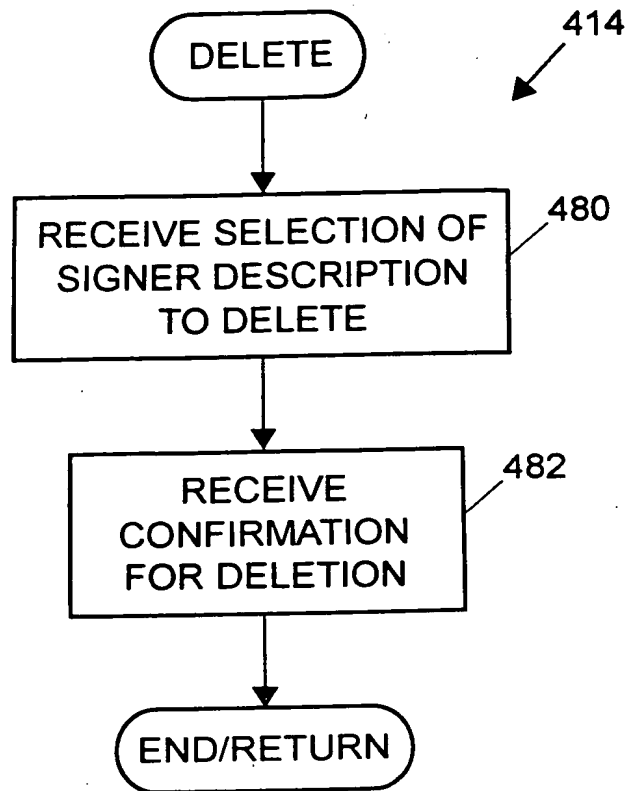


FIG. 11

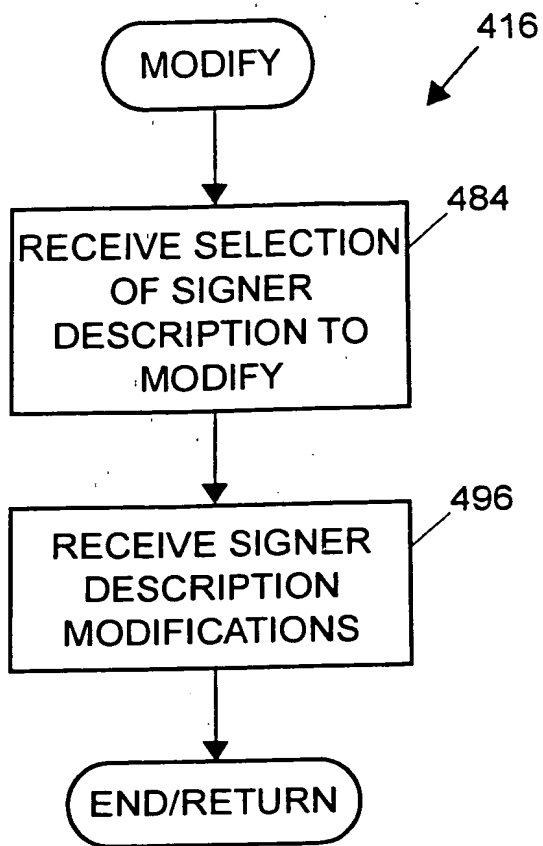


FIG. 12

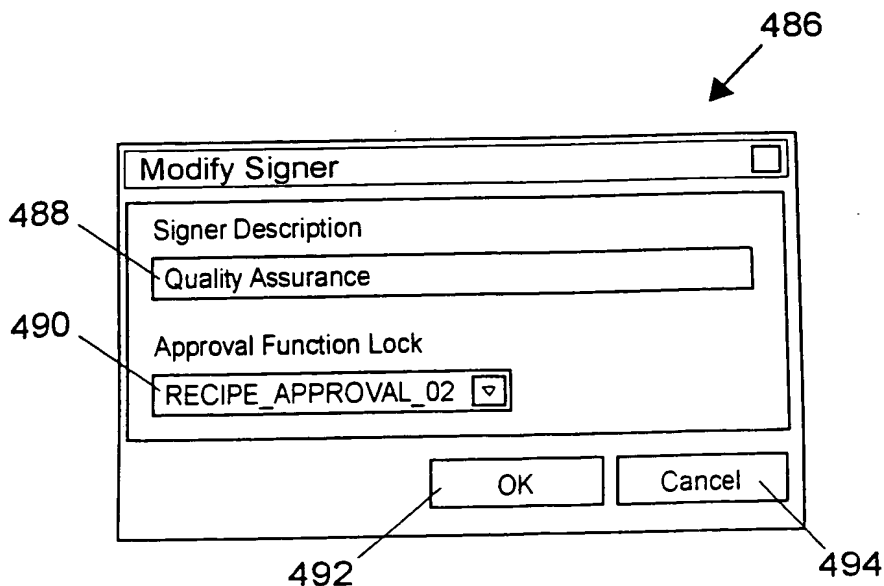


FIG. 13

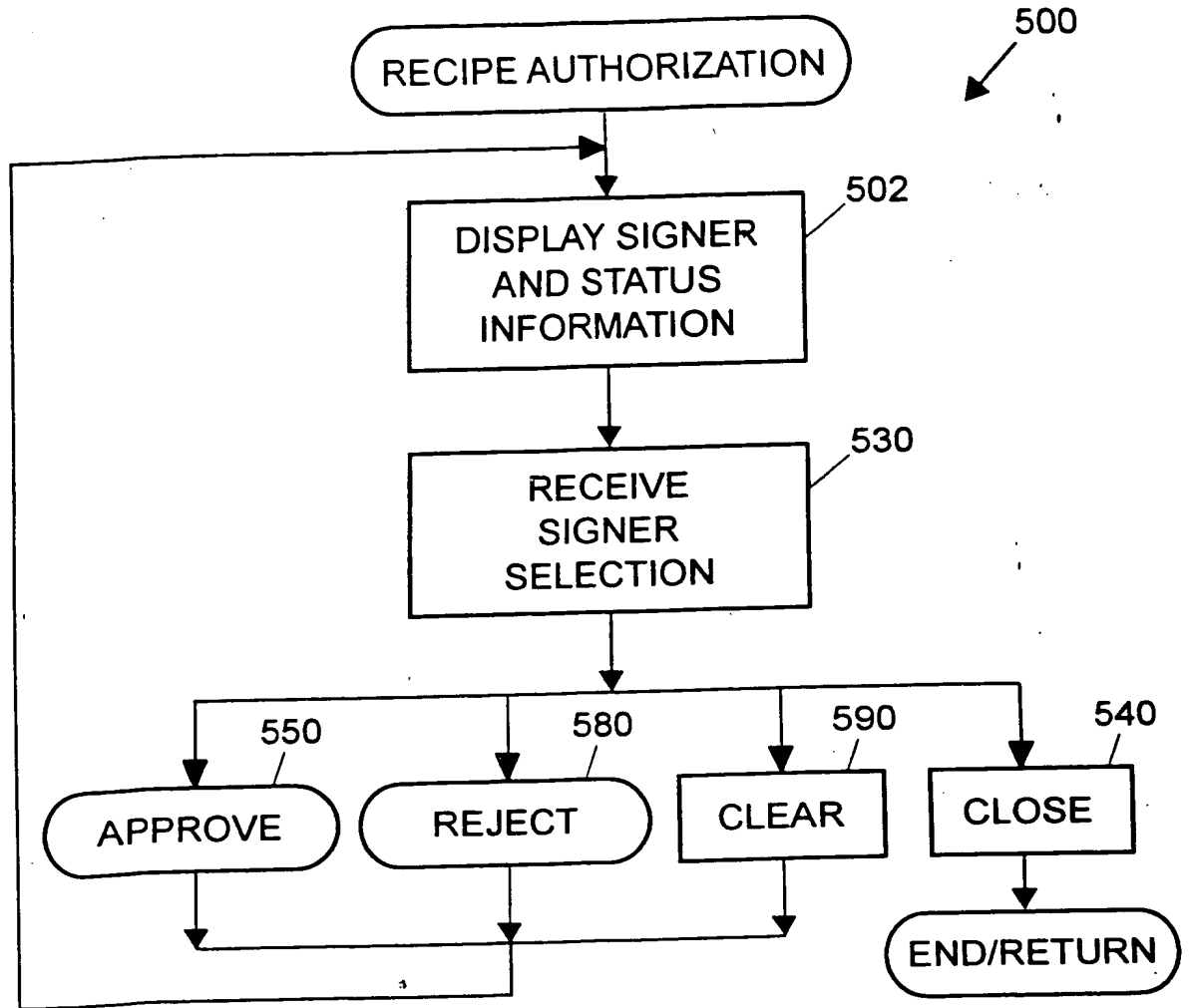


FIG. 14

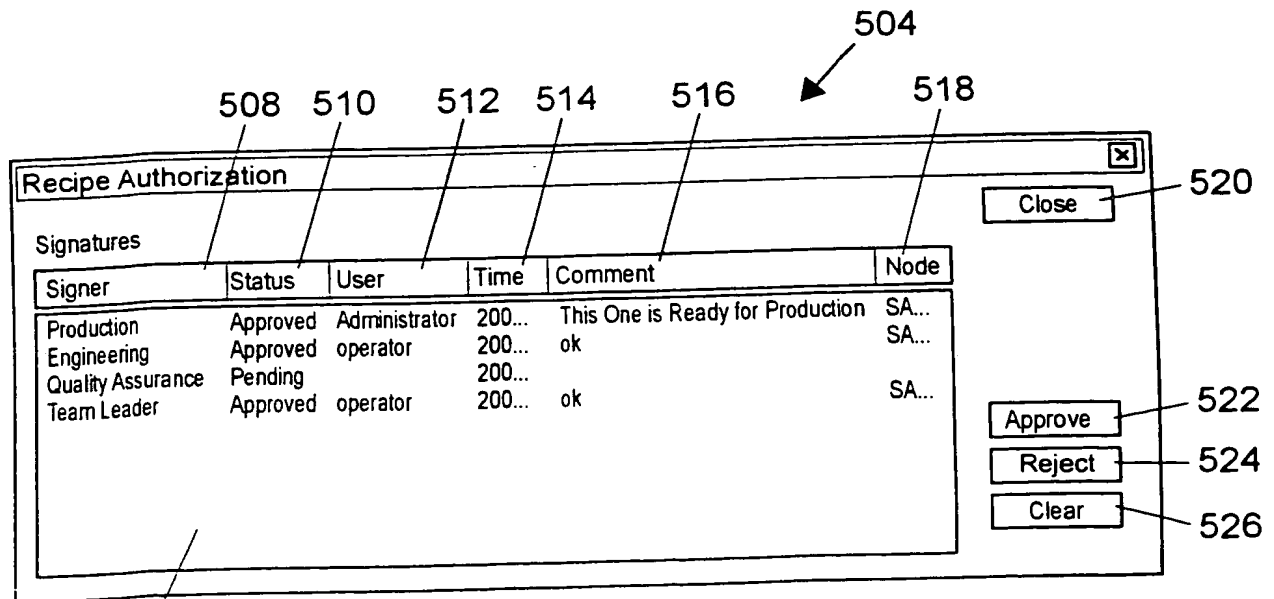


FIG. 15

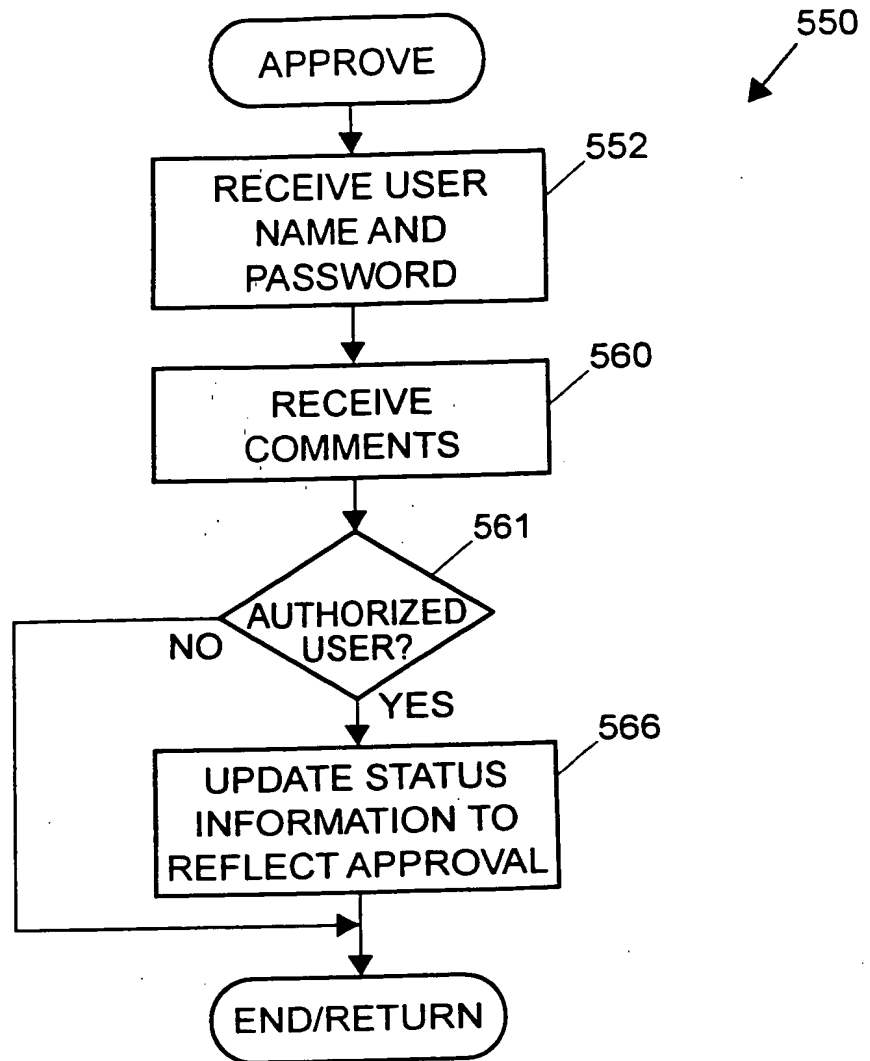


FIG. 16

554

The 'Approval Signature' dialog box contains the following elements:

- A checkbox labeled 'Propagate this approval to all contained recipes' with reference numeral 572, which is checked.
- A text area labeled 'Comment' with reference numeral 562, containing the text 'This one is ready for production.'
- A text input field labeled 'Username' with reference numeral 556, containing the text 'Production'.
- A text input field labeled 'Password' with reference numeral 558, which is empty.
- 'OK' and 'Cancel' buttons with reference numerals 568 and 570 respectively.

FIG. 17

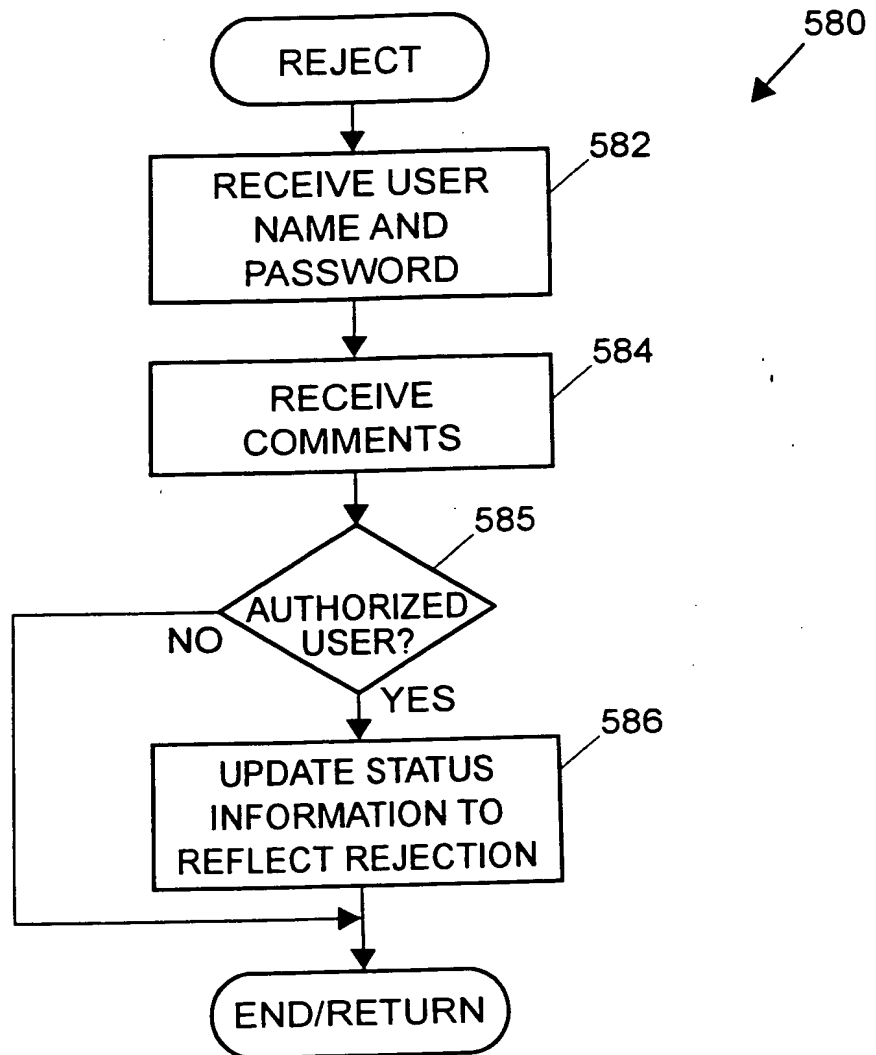


FIG. 18

600

602 604 606 608 610

Recipe Approval/Report

Recipe Name	Production	Engineering	Quality Assurance	Team Leader
OP_CHARGE	Pending	Pending	Pending	Pending
OP_COLOR	Pending	Pending	Pending	Pending
OP_FINISH	Pending	Pending	Pending	Pending
OPERATION1	Pending	Pending	Pending	Pending
PRC_PAINT	Approved	Approved	Pending	Approved
PROCEDURE1	Pending	Pending	Pending	Pending
UNITPROCEDURE1	Approved	Pending	Rejected	Pending
UP_BLEND	Pending	Pending	Pending	Pending
UP_COLOR	Pending	Pending	Pending	Pending

☒ Allow Unapproved Recipes Only

Close

Print

612
614

FIG. 19

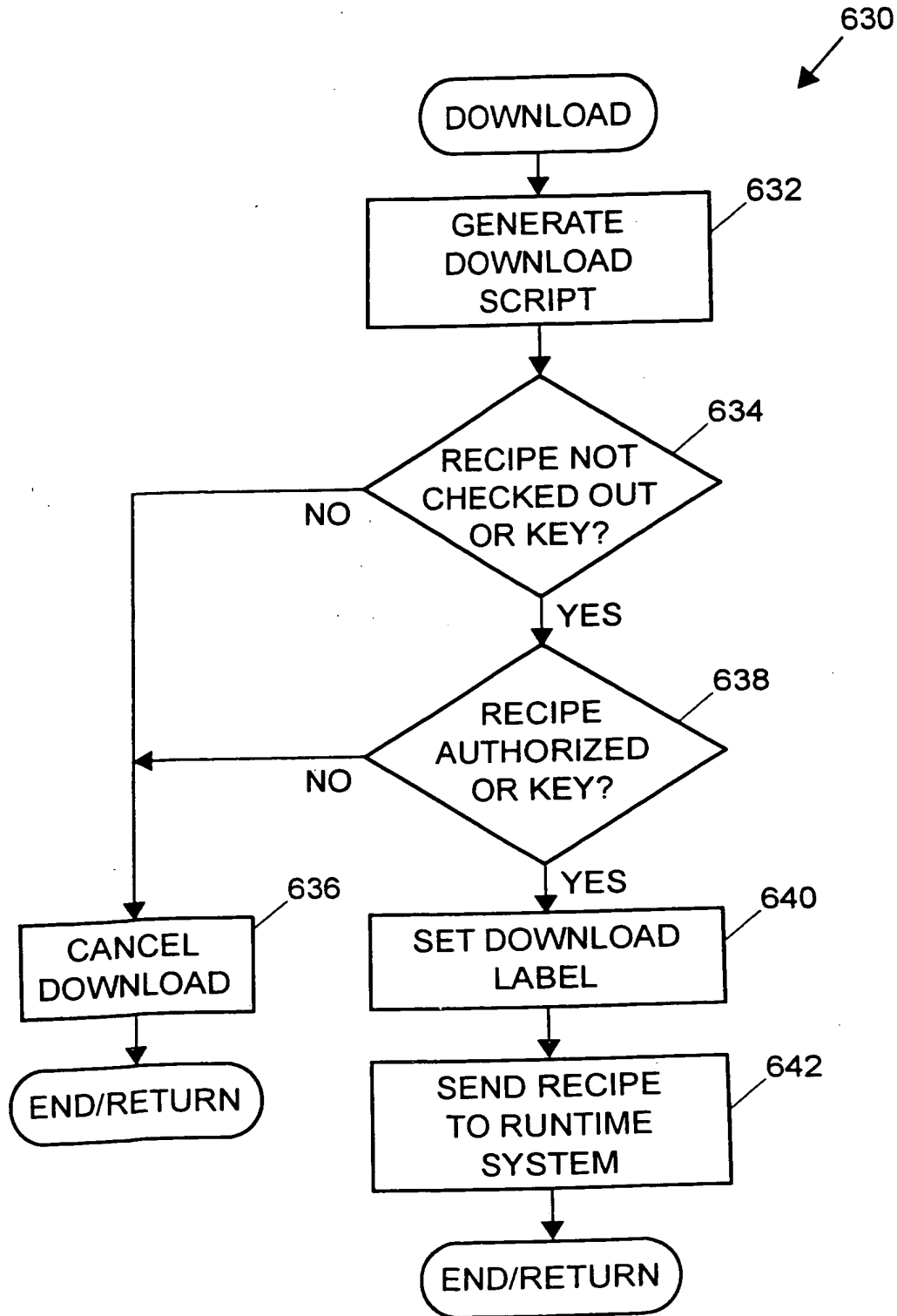


FIG. 20